

## ZF 25 M

Vertical offset, direct mount marine transmission.

### Maximum Input\*\*

Duty	kW	hp	RPM
Pleasure	80	107	5000
Light	72	96	5000
Medium	64	85	5000
Continuous	57	76	5000

\*\* Must not be exceeded

### Description

- Reverse reduction marine transmission with mechanically actuated multi-disc clutches .
- Suitable for high performance applications in luxury sailboats, motoryachts, fishing boats, etc. .
- Robust design also withstands continuous duty in workboat applications .
- Fully works tested, reliable and simple to install .
- Design, manufacture and quality control standards comply with ISO 9001 .

### Features

- Lightweight and robust aluminum alloy casing (sea water resistant) .
- Case hardened and precisely ground gear teeth for long life and smooth running .
- Output shaft thrust bearing designed to take maximum propeller thrust .
- Compact, space saving design .

### Options

- Engine-matched torsional coupling .
- BW, SAE 4 or SAE 5 bell housings .
- Oil cooler. To be used when input power exceeds following values: - Pos. «A» 40 kW - Pos. «B» always .
- Control cable bracket for mounting of push-pull cable to the control lever .
- Classification by all major Classification Societies on request .

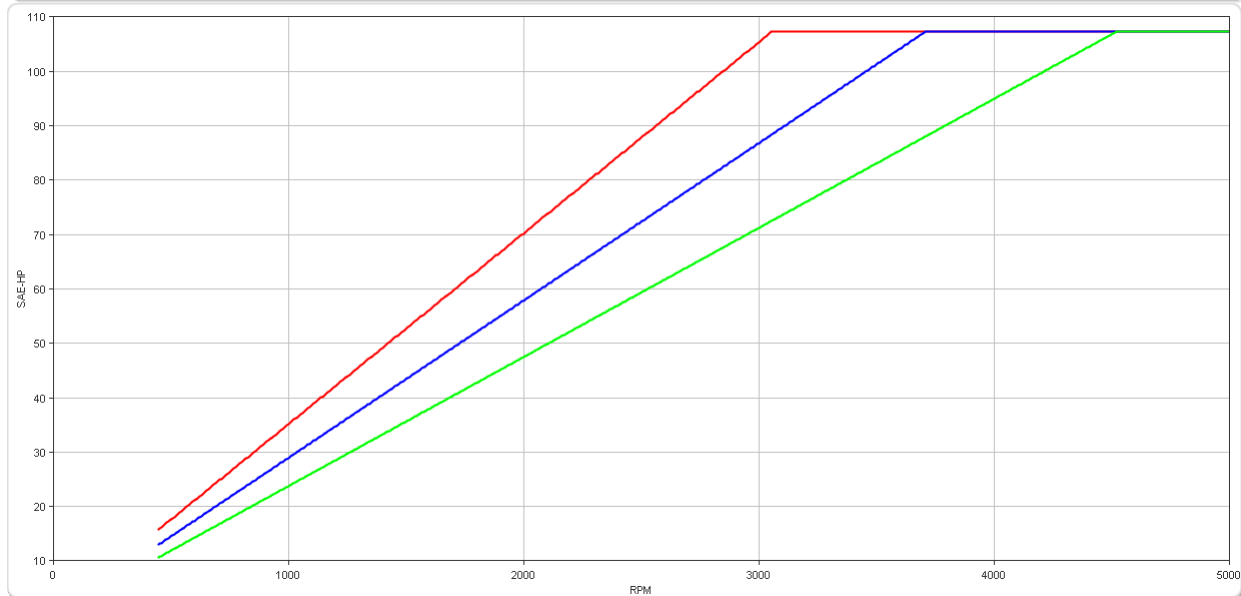
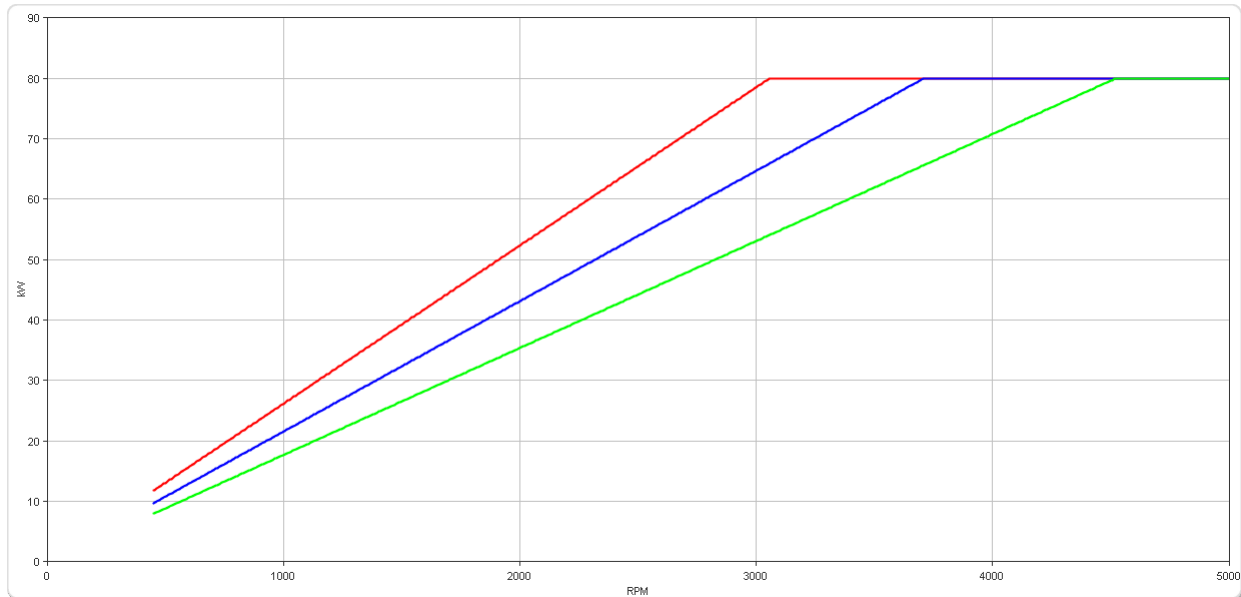
# ZF 25 M

## Ratings

### Pleasure Duty

	RATIOS		MAX. TORQUE		POWER/RPM		MAXIMUM RATED POWER						MAX. RPM
	'A' Pos	'B' Pos	Nm	ftlb	kW	hp	3000 rpm		3600 rpm		3800 rpm		
							kW	hp	kW	hp	kW	hp	
<span style="color: red;">■</span>	1.880	2.095	250	184	0.0262	0.0351	79	105	80	107	80	107	5000
<span style="color: blue;">■</span>	2.273	2.095	206	152	0.0216	0.0289	65	87	78	104	80	107	5000
<span style="color: green;">■</span>	2.737	2.722	169	125	0.0177	0.0237	53	71	64	85	67	90	5000

Max input power 80 kW



"A" POS = continuous running position (normally AHEAD). "B" POS = reverse position. B/W = Borg Warner adaptor.  
 Note: For all "M" (Mechanical) transmissions reduce power capacity by the following shock factors:  
 1 cylinder engine ÷ 1.25, 2 cylinder engine ÷ 1.20, 3 cylinder engine ÷ 1.15

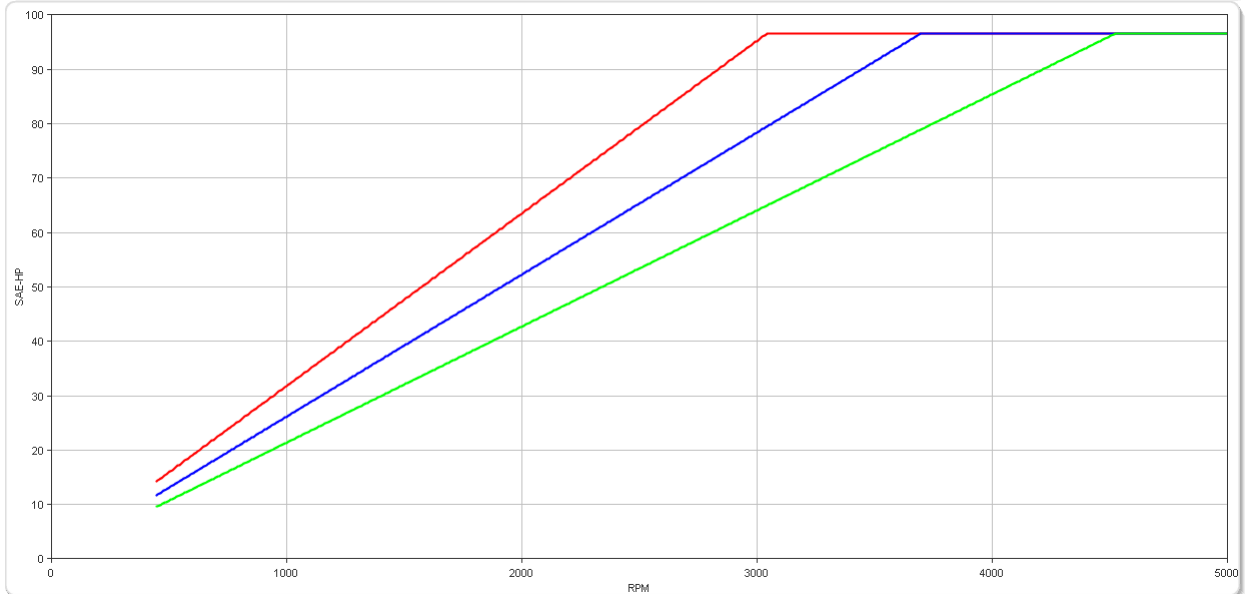
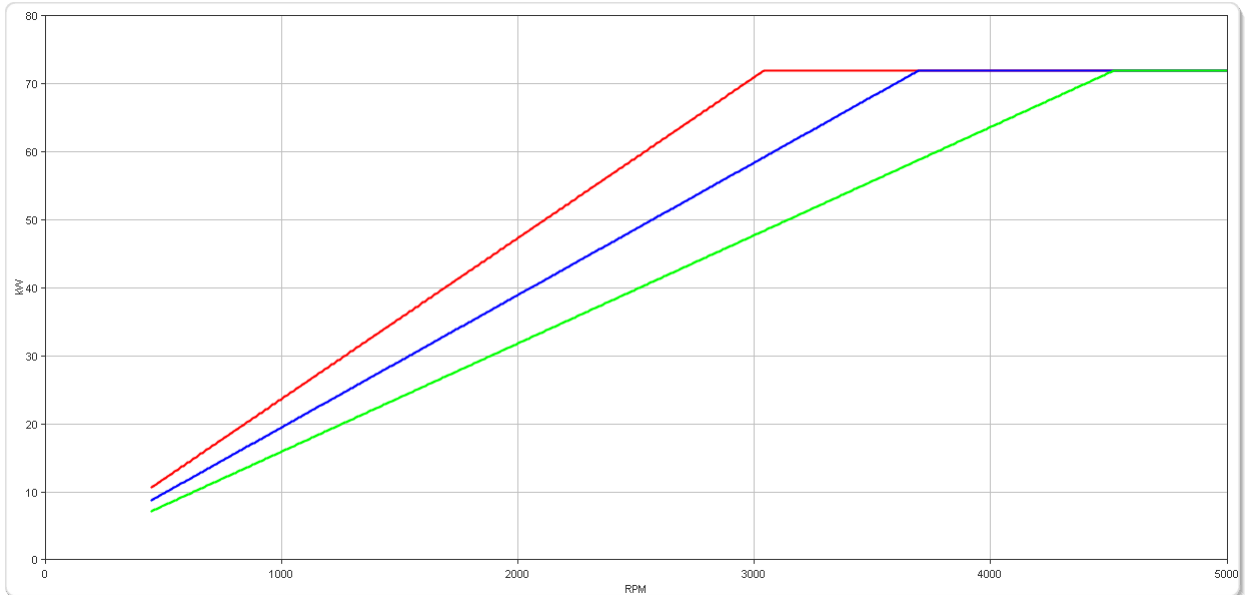
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## Ratings

### Light Duty

	RATIOS		MAX. TORQUE		POWER/RPM		MAXIMUM RATED POWER						MAX. RPM
	'A' Pos	'B' Pos	Nm	ftlb	kW	hp	2800 rpm		3000 rpm		3600 rpm		
							kW	hp	kW	hp	kW	hp	
<span style="color: red;">■</span>	1.880	2.095	226	167	0.0237	0.0317	66	89	71	95	72	97	5000
<span style="color: blue;">■</span>	2.273	2.095	186	137	0.0195	0.0261	55	73	58	78	70	94	5000
<span style="color: green;">■</span>	2.737	2.722	152	112	0.0159	0.0213	45	60	48	64	57	77	5000

Max input power 72 kW

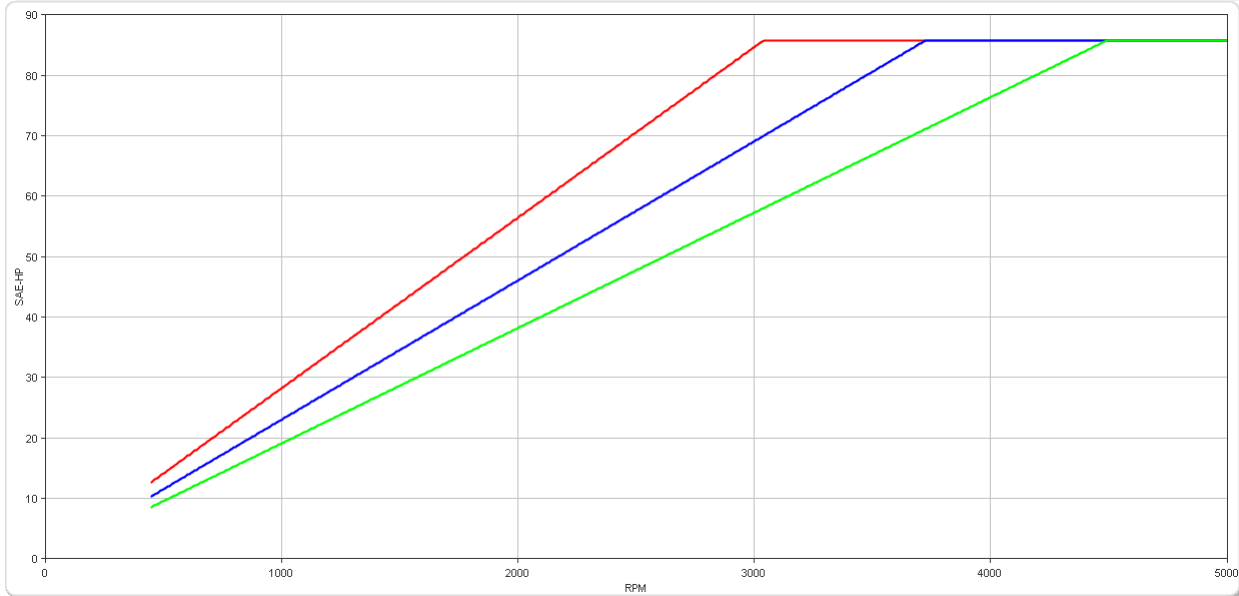
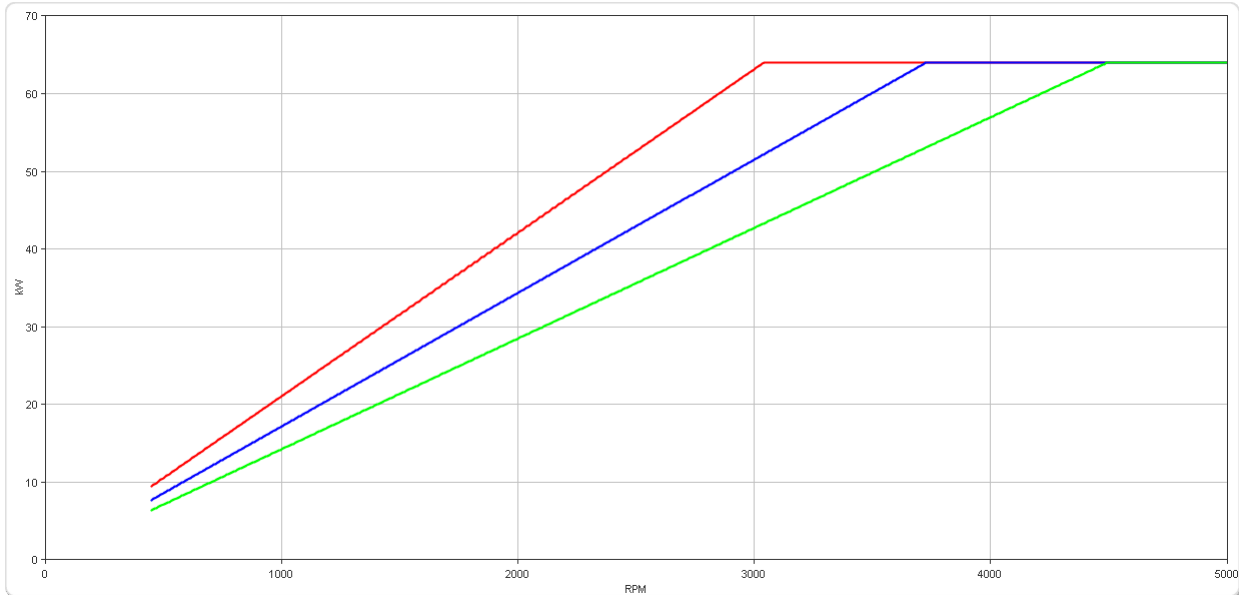


"A" POS = continuous running position (normally AHEAD). "B" POS = reverse position. B/W = Borg Warner adaptor.  
 Note: For all "M" (Mechanical) transmissions reduce power capacity by the following shock factors:  
 1 cylinder engine ÷ 1.25, 2 cylinder engine ÷ 1.20, 3 cylinder engine ÷ 1.15

### Medium Duty

	RATIOS		MAX. TORQUE		POWER/RPM		MAXIMUM RATED POWER						MAX. RPM
	'A' Pos	'B' Pos	Nm	ftlb	kW	hp	2100 rpm		2500 rpm		2800 rpm		
							kW	hp	kW	hp	kW	hp	
<span style="color: red;">■</span>	1.880	2.095	201	148	0.0210	0.0282	44	59	53	71	59	79	5000
<span style="color: blue;">■</span>	2.273	2.095	164	121	0.0172	0.0230	36	48	43	58	48	64	5000
<span style="color: green;">■</span>	2.737	2.722	136	100	0.0142	0.0191	30	40	36	48	40	53	5000

Max input power 64 kW

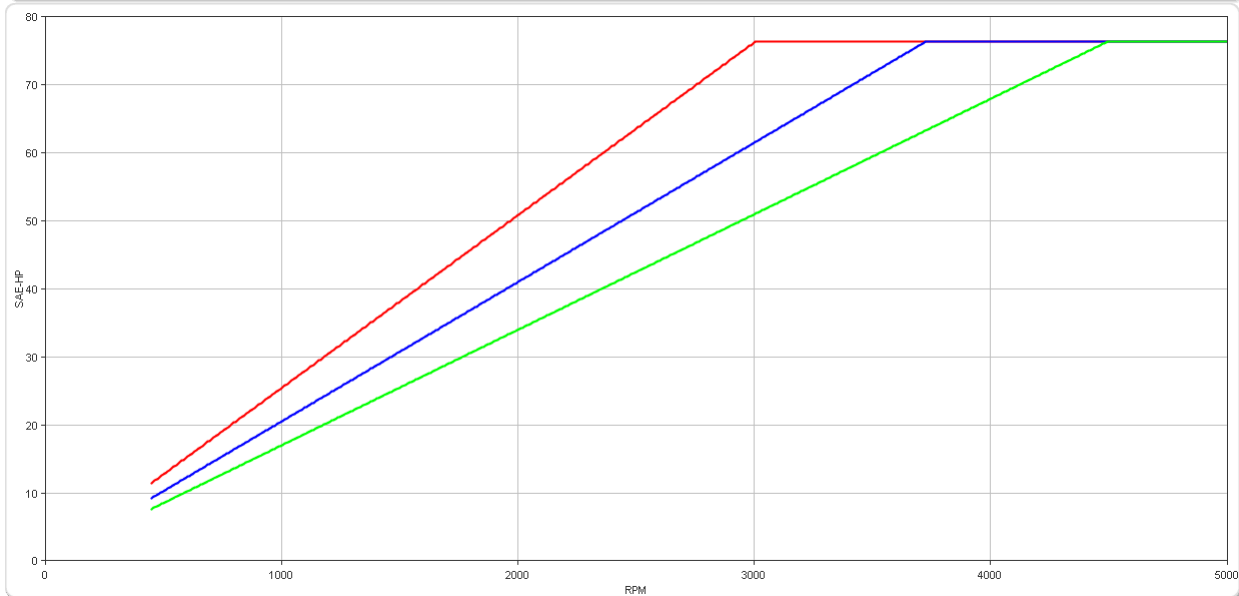
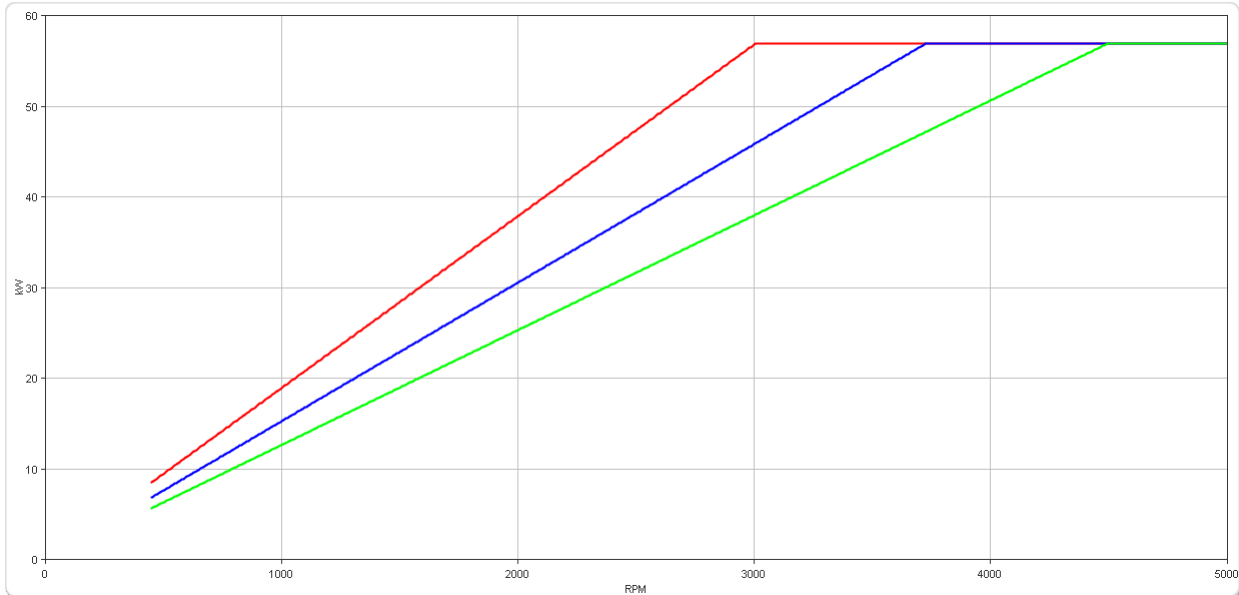


"A" POS = continuous running position (normally AHEAD). "B" POS = reverse position. B/W = Borg Warner adaptor.  
 Note: For all "M" (Mechanical) transmissions reduce power capacity by the following shock factors:  
 1 cylinder engine ÷ 1.25, 2 cylinder engine ÷ 1.20, 3 cylinder engine ÷ 1.15

### Continuous Duty

	RATIOS		MAX. TORQUE		POWER/RPM		MAXIMUM RATED POWER						MAX. RPM
	'A' Pos	'B' Pos	Nm	ftlb	kW	hp	1800 rpm		2300 rpm		2600 rpm		
							kW	hp	kW	hp	kW	hp	
<span style="color: red;">■</span>	1.880	2.095	181	133	0.0190	0.0254	34	46	44	58	49	66	5000
<span style="color: blue;">■</span>	2.273	2.095	146	108	0.0153	0.0205	28	37	35	47	40	53	5000
<span style="color: green;">■</span>	2.737	2.722	121	89	0.0127	0.0170	23	31	29	39	33	44	5000

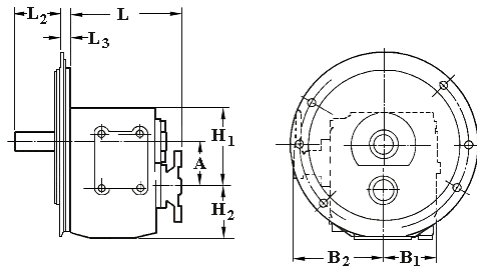
Max input power 57 kW



"A" POS = continuous running position (normally AHEAD). "B" POS = reverse position. B/W = Borg Warner adaptor.  
 Note: For all "M" (Mechanical) transmissions reduce power capacity by the following shock factors:  
 1 cylinder engine ÷ 1.25, 2 cylinder engine ÷ 1.20, 3 cylinder engine ÷ 1.15

# ZF 25 M

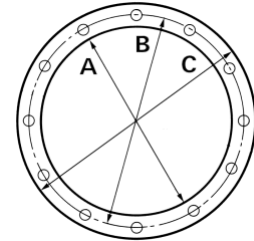
## Dimensions



mm (inches)									
A	B <sub>1</sub>	B <sub>2</sub>	C	H <sub>1</sub>	H <sub>2</sub>	L	L <sub>2</sub>	L <sub>3</sub>	Bell Hsg.
85.0 (3.35)	96.0 (3.78)	149 (5.85)	-	139 (5.47)	93.0 (3.66)	218 (8.56)	65.0 (2.56)	17.5 (0.69)	B/W
Weight kg (lb)					Oil Capacity Litre (US qt)				
18.5 (41.0)					0.75 (0.80)				

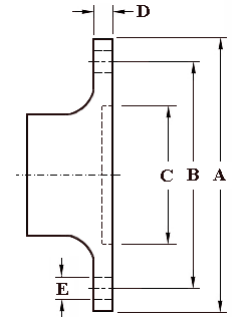
### SAE Bell Housing Dimensions

SAE No.	A		B		C		Bolt Holes No.	Diameter	
	mm	in	mm	in	mm	in		mm	in
4	361.95	14.25	381.0	15.0	403.23	15.875	12	10.32	13/32



### Output Coupling Dimensions

A		B		C		D		Bolt Holes No.	Diameter (E)	
mm	in	mm	in	mm	in	mm	in		mm	in
102	4.02	82.5	3.25	63.5	2.50	10.0	0.39	4	10.5	0.41



## Duty Definitions

<b>PLEASURE DUTY DEFINITION</b>	Highly intermittent operation with very large variations in engine speed and power Average engine operating hours: 500 hours/year hours limit: 300 hours/year for mechanical gearboxes Typical hull forms: Planing. Typical applications: Private, non-commercial, non-charter sport/leisure activities.
<b>LIGHT DUTY DEFINITION</b>	Intermittent operation with large variations in engine speed and power Average engine operating hours: 2500 hours/year hours limit: (for hydraulic gearboxes smaller than the ZF 650 series, 2000 hours/year). Typical hull forms: Planing and semi-displacement. Typical applications: Private and charter, sport/leisure activities, naval and police activities.
<b>MEDIUM DUTY DEFINITION</b>	Intermittent operation with some variations in engine speed and power Average engine operating hours: 4000 hours/year. hours limit: 3500 hours/year for gearboxes smaller than ZF 2000 series and workboat ZF W2700 series. Typical hull forms: Semi-displacement and displacement Typical applications: Charter and commercial craft (example: crew boats and fast ferries), and naval and police activities.
<b>CONTINUOUS DUTY DEFINITION</b>	Continuous operation with little or no variations in engine speed and power Average engine operating hours: Unlimited hours limit: Typical hull forms: Displacement. Typical applications: Heavy duty commercial vessels, tugs, fishing boats.

## Duty Ratings

Ratings apply to marine diesel engines at the indicated speeds. At other engine speeds, the respective power capacity (kW) of the transmission can be obtained by multiplying the Power/Speed ratio by the speed.

Approximate conversion factors:

1 kW = 1.36 metric hp

1 kW = 1.34 U.S. hp (SAE)

1 U.S. hp = 1.014 metric hp

1 Nm = 0.74 lb.ft.

Ratings apply to right hand turning engines, i.e. engines having counterclockwise rotating flywheels when viewing the flywheel end of the engine. These ratings allow full power through forward and reverse gear trains, unless otherwise stated.

Contact your nearest ZF Sales and Service office for ratings applicable to gas turbines, gasoline (petrol) engines, as well as left hand turning engines, and marine transmissions for large horsepower capacity engines.

Ratings apply to marine transmissions currently in production or in development and are subject to change without prior notice.

**NOTE: THE MAXIMUM RATED INPUT POWER MUST NOT BE EXCEEDED (SEE RESPECTIVE RATINGS IN THE TECHNICAL DATA SHEETS)**

## Safe Operating Notice

The safe operation of ZF products depends upon adherence to technical data presented in our brochures. Safe operation also depends upon proper installation, operation and routine maintenance and inspection under prevailing conditions and recommendations set forth by ZF. Damage to transmission caused by repeated or continuous emergency manoeuvres or abnormal operation is not covered under warranty. It is the responsibility of users and not ZF to provide and install guards and safety devices, which may be required by recognized safety standards of the respective country (e.g. for U.S.A. the Occupational Safety Act of 1970 and its subsequent provisions).

## Monitoring Notice

The safe operation of ZF products depends upon adherence to ZF monitoring recommendations presented in our operating manuals, etc. It is the responsibility of users and not ZF to provide and install monitoring devices and safety interlock systems as may be deemed prudent by ZF. Consult ZF for details and recommendations.

## Torsional Responsibility and Torsional Couplings

The responsibility for ensuring torsional compatibility rests with the assembler of the drive and driven equipment. ZF can accept no liability for gearbox noise caused by vibrations or for damage to the gearbox, the flexible coupling or to other parts of the drive unit caused by this kind of vibration. Contact ZF for further information and assistance. ZF recommends the use of a torsional limit stop for single engine powered boats, wherein loss of propulsion power can result in loss of control. It is the buyer's responsibility to specify this option, which can result in additional cost and a possible increase in installation length.

ZF can accept no liability for personal injury, loss of life, or damage or loss of property due to the failure of the buyer to specify a torsional limit stop. ZF selects torsional couplings on the basis of nominal input torque ratings and commonly accepted rated engine governed speeds. Consult ZF for details concerning speed limits of standard offering torsional couplings, which can be less than the transmission limit. Special torsional couplings may be required for Survey Society Ice Classification requirements.

